

## ASTRA DF 604

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Silicone defoamer

### Description

ASTRA DF 604 is a universal organosilicone defoamer with great acceptant performance price ratio, with excellent compatibility, low tendency to cause craters, high defoaming speed. It could be used at any manufacture stage. It is suitable for epoxy and UV curable coating systems.

### Physical and Chemical properties

**Ingredient:** Polysiloxanes with foam-destroying compounds

**Appearance:** Colorless transparent liquid

**Active part:** 3%

**Solvent:** Paraffin oil

### Specialty

1. ASTRA DF 604 has good compatibility.
2. ASTRA DF 604 is suitable for low viscosity epoxy systems very much.
3. ASTRA DF 604 defoamer could provide outstanding defoaming properties.

### Application System and Dosage

ASTRA DF 604 is recommended for solvent-borne alkyd systems, acrylic systems and especially for epoxy and polyurethane solvent-borne coating systems. It is also effective in solvent-free systems.

Usually, it is possible to introduce the additive at a random stage during the manufacture with 0.1% to 1% dosage upon total formulation.

### Package

**25kg** metal pail.

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